

132855

May-12-15 2:03:40 PM

N900040100

Setup Start *NS1*

Stop *NS2*

8

8

Run Start *NR1*

Stop *NR2*

[illegible]

Work Order ID 132855

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Item ID: D3759-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Bushing
 Start Date: 12/05/2015 Start Qty: 8.00 ***8*** Cust Item ID:
 Required Date: 13/05/2015 Req'd Qty: 8.00 ***8*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <i>W/A</i>	0.00							
130						<i>8X</i>	<i>CC</i>	<i>15-5-13</i>	
Packaging	Memo	0.00							
Packaging	*****STOCK IN BASKET CELL***** LOCATION: WA004								
140	QC21- Final Inspection - Work Order Release	0.00							
140						<i>MLJ</i>		<i>MAY 15 2015</i>	
QC	Memo	0.00							
Quality Control									
						<i>MLJ</i>		<i>MAY 14 2015</i>	

Picklist Print

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Work Order ID: 132855

132855

Parent Item: D3759-1

D3759-1

Parent Item Name: Bushing

Start Date: 12/05/2015

Required Date: 13/05/2015

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A 08-03-04 new issue DD verified by: LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R0.375		Purchased	No			110	f	17.6270	0.0725	1			
M304R0 375										**			
304 ROUND BAR 0.375													

Location

Loc Qty

Loc Code

MAT028

17.627

M129237

1.3

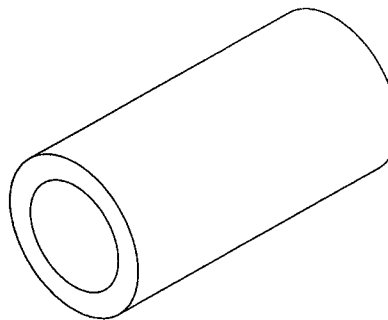
M129845

4.327

M132209

12

0.9671 J.C.L. 15/05/13



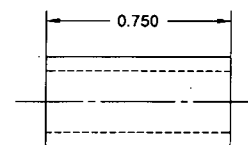
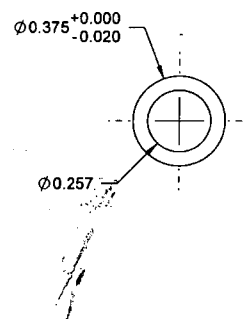
D3759-1 BUSHING

NOTES:

- 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD
(REF. DART SPEC M304R)
OR AISI 304/316, STAINLESS STEEL TUBE
(REF. DART SPEC M304TR)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

RELEASED
2003-11-10

A		NEW ISSUE		AJS	08.03.03
REV.		DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN	AJS				
CHECKED	ME	DRAWING NO.	REV. A		
MFG. APPR.		D3759	SHEET 1 OF 2		
APPROVED	ME	TITLE	SCALE		
DE APPR.	#	BUSHING	NTS		
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D3759-1 BUSHING

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CHECKED	ME	DRAWING NO.	REV. A
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